

Geared Metal Turning Gap Bed Engine Horizontal Lathe Machine DRO CW6280B

Basic Information

Place of Origin: Henan, China
Brand Name: BAISHUN
Certification: ISO9001:2008
Model Number: CW6280B
Minimum Order Quantity: 1 set
Price: Negotiation

Packaging Details: Standard export package

• Delivery Time: 45 work days

Payment Terms: T/T, L/C, Western Union
 Supply Ability: 20 Set/Sets per Month



Product Specification

Name: Horizontal Lathe Machine DRO CW6280B

Max. Length Of Workpiece 20000 Mm

(mm):

• Range Of Spindle 7.5 - 1000 R.p.m

Speed(r.p.m):

Machining Capacity: Light Duty
Width Of Bed (mm): 600mm
Max. Turned Length (mm): 20000 Mm
Type: Horizontal
Voltage: 380v 50hz

• Dimension(L*W*H): 7000*1198*1462mm

Weight (KG): 6000 KG
Max. Swing Diameter (mm):800 Mm
Spindle Bore: 105/130mm

Highlight: geared gap lathe, turn gap lathe, CW6280B



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Product Description

Geared Metal Turning Gap Bed Engine Horizontal Lathe Machine DRO CW6280B

Conventional horizontal metal turning lathe machine introduction:

The CW6150, CW6163, CW61100, CW61125, and CW61160 heavy-duty lathes are suitable for turning or machining cast iron and steel workpieces as well as medium to large non-ferrous metal parts. They can perform external cylindrical surface turning, internal hole and end face turning, and various internal and external metric, inch, module, and diametrical pitch threads. The top slide can be used independently for turning of short tapers. These lathes boast high power, high rigidity, and a wide range of rotating speeds, making them ideal for high-speed and strong force turning operations.

- 1. This machine can use to process castings, steel and small-sized and medium-sized parts of nonferrous.
- 2. They are also suitable for turning external cylindrical, inner hole and end face. In addition it can do groove broaching, drilling, boring and trepanning.
- 3. They can also cut metric, inch, module, diametrical pitch threads and various internal and external thread.
- 4. Top slide not only can work independently to cut short conical surface, but also can longitudinal feed to cut long conical surface.
- 5. Spindle bearings use domestic famous-brand company products.
- 6. Headstock takes symmetrical structure to make thermal deformation be even, avoiding the spindle center generates offsets.
- 7. Headstock adopts oil bath circulating lubrication to reduce thermal deformation.
- 8. Frond end of the spindle adopts three-supporting structure of two-way angular in touch with the ball bearing to improve its accuracy and enhance its rigidity
- 9. Gears in headstock and guide way are processed by quenching to ensure accurate transmission and high rigidity.

Machine Specification:

| Technic al items Model | 63 / | CW618 0Q / CW628 0Q | 80B / | CW611 10Q / CW621 10Q | CW61125Q / CW62125Q | CW61 125B | CW61 160B | CW61 160 | CW61 200 | CW61 250 |
|---|--|---------------------------------|-----------------|--------------------------------|---------------------------|--------------|--------------|-------------|-------------|-------------|
| Swing diamete r over bed | 630m m | 800mm | 800m m | 1100m m | 1250mm | 1250m m | 1600m m | 1600 mm | 2000 mm | 2500 mm |
| Swing diamete r over carriage /cross slide | 350m m | 480mm | 480m m | 800mm | 920mm | 860m m | 1200m m | 1200 mm | | 2100 mm |
| Swing diamete r over gap/sad dle | CW61 63- No gap | _ | 80B- No gap | CW611 10Q No gap | CW61125Q No gap | No gap | | | | |
| | CW62 63- 800m m | CW628 0Q- 1000m m | 80B- | CW621 10Q 1300m m | CW62125Q 1500mm | | | | | |
| Max. Length of workpie ce | 1500mm; 2000mm; 3000mm;4000mm; 5000mm; 6000mm; 8000mm; 10000mm; 12000mm; 14000mm; 16000mm; 18000mm; 20000mm | | | | | | | | | |
| workpie ce | 2 tons | 2 tons | 2.5 tons | 2.5 tons | 2.5 tons | 6 tons | 6 tons | 16 tons | 16 tons | 16 tons |
| Spindle hole diamete r | 105m m | 105mm | 105m m | 105mm | 105mm | 130m m | 130m m | 130m m | 130m m | 130m m |
| Guide rail width | 550m m | 550mm | 600m m | 600mm | 600mm | 755m m | 755m m | 1100 mm | 1100 mm | 1100 mm |
| Main motor power | 11 kw | 11 kw | 11 kw | 11 kw | 11 kw | 22 kw | 22 kw | 22 kw | 22 kw | 22 kw |

CW6163 / CW6263 horizontal metal turning lathe machine:

Main technical data:

Max.swing diameter over bed: 630mm Max.swing diameter over gap: 800mm Max.swing diameter over carriage: 350mm

Max. processing workpiece length: according your request

Max.loading capacity:2ton (bed width: 550mm)

CW6180Q / CW6280Q horizontal metal turning lathe machine:

Main technical data:

Max.swing diameter over bed: 800mm

Max.swing diameter over gap: 1000mm

Max.swing diameter over carriage: 480mm

Max. processing workpiece length: according your request

Max.loading capacity:2ton (bed width: 550mm)

CW6180B / CW6280B horizontal metal turning lathe machine:



Main technical data:

Max.swing diameter over bed: 800mm

Max.swing diameter over gap: 1000mm

Max.swing diameter over carriage: 480mm

Max. processing workpiece length: according your request

Max.loading capacity:2.5ton (bed width: 600mm)

CW61125Q / CW62125Q horizontal metal turning lathe machine:



Main technical data:

Max.swing diameter over bed: 1250mm

Max.swing diameter over gap: 1450mm

Max.swing diameter over carriage: 920mm

Max. processing workpiece length: according your request

Max.loading capacity:2.5ton (bed width: 600mm)

Noted: if the bed width is 755mm, the max.loading capacity is 6ton;

CW61160B horizontal metal turning lathe machine:

Main technical data:

Max.swing diameter over bed: 1600mm

Max.swing diameter over carriage: 1200mm

Max. processing workpiece length: according your request

Max.loading capacity:6ton (bed width: 755mm)

Noted: if the bed width is 1100mm, the max.loading capacity is 16ton;

CW61200 horizontal metal turning lathe machine:



Main technical data:

Max.swing diameter over bed: 2000mm Max.swing diameter over carriage: 1600mm

Max. processing workpiece length: according your request

Max.loading capacity:16ton (bed width: 1100mm)

C61200 heavy duty horizontal metal turning lathe machine:

Main technical data:

Max.swing diameter over bed: 2000mm Max.swing diameter over carriage: 1600mm

Max. processing workpiece length: according your request

Max.loading capacity:32ton (bed width: 1600mm)



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